TEST REPORT: 7191087533-CHM14-01A-CCK_CR2

Date: 16 JUN 2014 Tel: +65 68851321 Fax: +65 67784301

Client's Ref: Email: tai-hoe.lin@tuv-sud-psb.sg

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SUBJECT

Lightfastness (xenon arc) test

CLIENT

Greenply Industries Ltd 1501-1505, Narain Manzil, 23 Barakhamba Road New Delhi 110001 India

Attn: Mr BL Sharma

SAMPLE SUBMISSION DATE

17 Mar 2014

DATE TEST CONDUCTED

27 May to 12 Jun 2014

DESCRIPTION OF SAMPLE

One sample of "Greenlam CLADS™ Exterior Grade Compact Laminates" was submitted by the above client.



Laboratory: TÜV SÜD PSB Pte. Ltd. No.1 Science Park Drive Singapore 118221

Phone: +65-6885 1333 Fax: +65-6776 8670 E-mail: testing@tuv-sud-psb.sg

www.tuv-sud-psb.sg Co. Reg : 199002667R

Regional Head Office: TÜV SÜD Asia Pacific Pte. Ltd. 3 Science Park Drive, #04-01/05 The Franklin, Singapore 118223 TÜV®

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METHOD OF TEST

1. EN 438-2 : 2005

"High-pressure decorative laminates (HPL) - Sheets based on thermosetting resins

(usually called Laminates) - Part 2 : Determination of properties"

Clause 27: Lightfastness (xenon arc)

2. BS EN ISO 4892-2: 2000

"Plastics - Method of exposure to laboratory light sources - Part 2: Xenon-arc Sources"

Apparatus used : Atlas Xenotest Alpha LM Light source (continuous) : Air-cooled xenon-arc lamps

Filter system : Xenochrome 300 in Suprax cylinder

UV irradiance : 60 W/m² at 300 to 400 nm

Chamber temperature : $38 \pm 3^{\circ}$ C Black standard temperature : $65 \pm 3^{\circ}$ C Relative humidity : $50 \pm 5\%$

Total radiant exposure : 51 MJ/ m² (300 – 400 nm)

3. ISO 105-A02: 1993

"Grey scale for change in colour (including half-steps)"

The Grey Scale for assessing colour change ranges from 1 to 5:

5: No perceived difference in colour between the exposed and unexposed portions

1 : Greatest contrast in colour between the exposed and unexposed portions

RESULTS

Sample Description	Lightfastness
"Greenlam CLADS™ Exterior Grade Compact Laminates"	Greater than grade 4 of the grey scale

Note: Sample exposure was discontinued when the contrast between the exposed and unexposed portions of the blue wool reference 6 was equal to grade 4 on the grey scale

CHUA CHENG KOK TECHNICAL EXECUTIVE MRS WONG-LIN TAI HOE PRODUCT MANAGER COATINGS CHEMICAL & MATERIALS

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"Greenlam CLADS™ Exterior Grade Compact Laminates" After Lightfastness (Xenon arc) Test

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16 JUN 2014



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